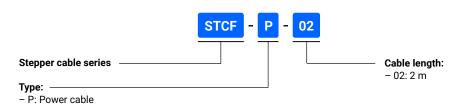
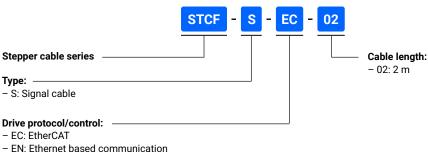
HOW TO ORDER

Power cables for the stepper drives (only for the STDF drives)

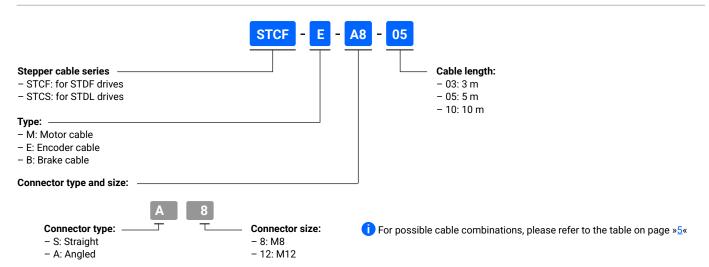


Signal cables for the stepper drives (only for the STDF drives)



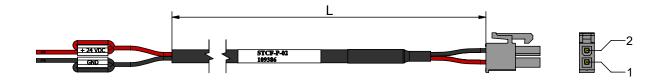
- PD: Pulse-direction control

Drive-to-motor cables for the stepper motors (only for STDF/STDL drives and STMN motors)



POWER CABLE

Connection cable between STDF drive and power supply.



| Dimensions | Power cable |
|------------|-------------|
| | STCF-P-02 |
| L [m] | 2 |
| ØD [mm] | 4,6 |

| Wire code | Wire designation | Pin number |
|-----------|------------------|------------|
| Red | +24 V DC | 1 |
| Black | GND | 2 |

SIGNAL CABLE

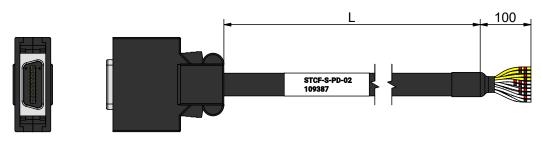
Connection cables between STDF drive and PLC/PC for different protocols.

| Dimension | | Signal cable | |
|--------------|--------------|--------------|--------------|
| Difficitsion | STCF-S-PD-02 | STCF-S-EC-02 | STCF-S-EN-02 |
| L1 [m] | | 2 | |
| ØD¹ [mm] | 6,4 | 6,4 | 6,9 |

 $^{^{\}rm 1}$ For symbol designation see the dimensional drawings of signal cables below.

Pulse-direction

Connection cable between the drive and PLC/PC for Pulse-direction based control.



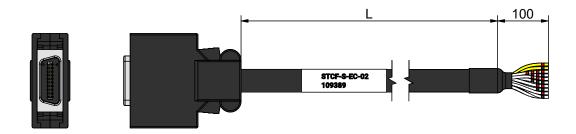
| Wire colour code | Wire designation |
|---------------------|------------------|
| White, 1 red dot | Pulse+ |
| White, 1 black dot | Pulse- |
| White, 2 red dots | Dir+ |
| White, 2 black dots | Dir- |
| White, 3 red dots | A+ |
| White, 3 black dots | A- |
| White, 4 red dots | B+ |

| Wire colour code | Wire designation |
|----------------------|------------------|
| White, 4 black dots | B- |
| White, 5 red dots | l+ |
| White, 5 black dots | I- |
| Yellow, 1 red dot | Alarm |
| Yellow, 1 black dot | InPosition |
| Yellow, 2 red dots | ServoOff |
| Yellow, 2 black dots | AlarmRst |

| Wire colour code | Wire designation |
|----------------------|------------------|
| Yellow, 3 red dots | (OCInput) |
| Yellow, 3 black dots | Brake+ |
| Yellow, 4 red dots | Brake- |
| Yellow, 4 black dots | GND_S |
| Yellow, 5 red dots | GND_24 V |
| Yellow, 5 black dots | 24 V DC |
| Shield | / |

EtherCAT

Connection cables between the drive and PLC/PC for EtherCAT communication.



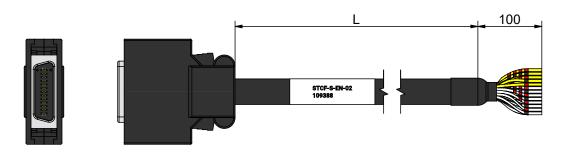
| Wire colour code | Wire designation |
|---------------------|------------------|
| White, 1 red dot | Limit+ |
| White, 1 black dot | Limit- |
| White, 2 red dots | Origin |
| White, 2 black dots | ln1 |
| White, 3 red dots | In2 |
| White, 3 black dots | In3 |
| White, 4 red dots | In4 |
| | |

| Wire colour code | Wire designation |
|----------------------|------------------|
| White, 4 black dots | In5 |
| White, 5 red dots | In6 |
| White, 5 black dots | In7 |
| Yellow, 1 red dot | Out1 |
| Yellow, 1 black dot | Out2 |
| Yellow, 2 red dots | Out3 |
| Yellow, 2 black dots | Out4 |

| Wire colour code | Wire designation |
|----------------------|------------------|
| Yellow, 3 red dots | Out5 |
| Yellow, 3 black dots | Out6 |
| Yellow, 4 red dots | Brake+ |
| Yellow, 4 black dots | Brake- |
| Yellow, 5 red dots | GND_24 V |
| Yellow, 5 black dots | 24 V DC |
| Shield | / |

Ethernet

Connection cables between the drive and PLC/PC for Ethernet communication.



| Wire colour code | Wire designation |
|---------------------|------------------|
| White, 1 red dot | Limit+ |
| White, 1 black dot | Limit- |
| White, 2 red dots | Origin |
| White, 2 black dots | In1 |
| White, 3 red dots | In6 |
| White, 3 black dots | In7 |
| White, 4 red dots | CmpOut |
| White, 4 black dots | Out1 |
| White, 5 red dots | Out2 |

| Wire colour code | Wire designation |
|----------------------|------------------|
| White, 5 black dots | Out3 |
| Yellow, 1 red dot | Out4 |
| Yellow, 1 black dot | Out5 |
| Yellow, 2 red dots | Out6 |
| Yellow, 2 black dots | In2 |
| Yellow, 3 red dots | In3 |
| Yellow, 3 black dots | In4 |
| Yellow, 4 red dots | In5 |
| Yellow, 4 black dots | In8 |

| Wire colour code | Wire designation |
|----------------------|------------------|
| Yellow, 5 red dots | In9 |
| Yellow, 5 black dots | Out7 |
| Orange, 1 red dot | Out8 |
| Orange, 1 black dot | Out9 |
| Orange, 2 red dots | Brake+ |
| Orange, 2 black dots | Brake- |
| Orange, 3 red dots | GND_24 V |
| Orange, 3 black dots | 24 V DC |
| Shield | / |

DRIVE-TO-MOTOR CABLES

Drive-to-motor cables include encoder, motor and brake cables. All the cables are flexible and can be used in combination with energy chains. Available lengths of the cables are 3 m, 5 m or 10 m.

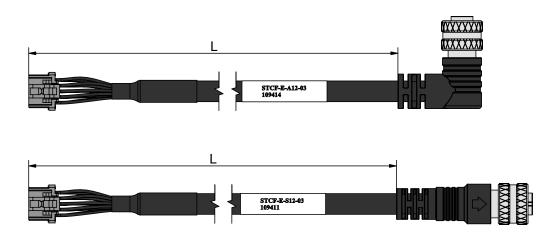
Technical data

| Туре | Code | Diameter | Length | Min. bending | Temperature range | |
|----------|---------------|----------|--------|--------------|-------------------|---------|
| | | | | | Fixed | Flexing |
| | | | [m] | [mm] | [°C] | [°C] |
| | STCF-E-A12-xx | 6,7 | 3/5/10 | 50,25 | -40/+70 | +5/+70 |
| Encoder | STCF-E-S12-xx | 6,7 | | | | |
| Elicodei | STCS-E-A12-xx | 6,3 | | 63 | -20/+80 | -25/+60 |
| | STCS-E-S12-xx | 6,3 | | | | |
| | STCF-M-A12-xx | 5,1 | | 38,25 | -40/+70 | +5/+70 |
| Motor | STCF-M-S12-xx | 5,1 | | | | |
| IVIOLOI | STCS-M-A12-xx | 5,7 | | 57 | -20/+80 | -25/+60 |
| | STCS-M-S12-xx | 5,7 | | | | |
| | STCF-B-A8-xx | 4,5 | | 33,72 | -40/+70 | +5/+70 |
| Brake | STCF-B-S8-xx | 4,5 | | | -40/7/0 | +3/+/0 |
| Diake | STCS-B-A8-xx | 4,5 | | 45 | -20/+80 | -5/+60 |
| | STCS-B-S8-xx | 4,5 | | | -20/700 | -3/+00 |

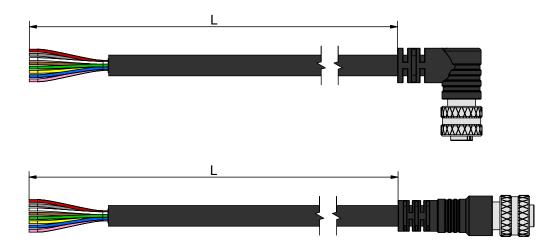
Encoder cable

Connection cables between the drive and motor encoder. Available with a straight and angled M12 connector on the encoder side. An angled connector is always positioned towards the shaft of the motor.

STCF-E-A12-xx/ STCF-E-S12-xx (for STDF drives)

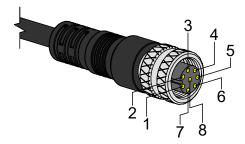


STCS-E-A12-xx/ STCS-E-S12-xx (for STDL drives)



Cable pin allocation:

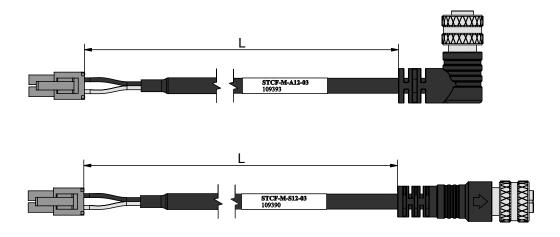
| Pin number | Wire colour | |
|------------|-------------|--|
| 1 | white | |
| 2 | brown | |
| 3 | green | |
| 4 | yellow | |
| 5 | gray | |
| 6 | pink | |
| 7 | blue | |
| 8 | red | |



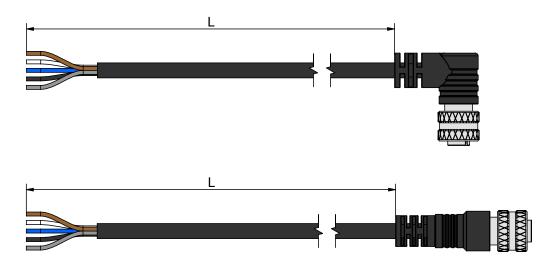
Motor cable

Connection cables between the drive and motor. Available with a straight and angled M12 connector on the motor side. An angled connector is always positioned towards the shaft of the motor.

STCF-M-A12-xx/ STCF-M-S12-xx (for STDF drives)

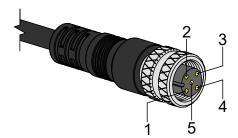


STCS-M-A12-xx/ STCS-M-S12-xx (for STDL drives)



Cable pin allocation:

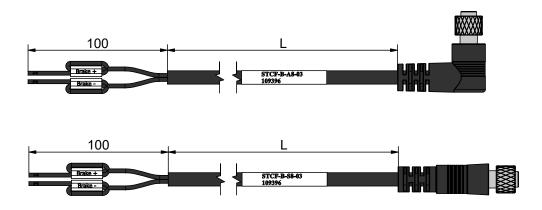
| Pin number | Wire colour | |
|------------|-------------|--|
| 1 | brown | |
| 2 | white | |
| 3 | blue | |
| 4 | black | |
| 5 | gray | |



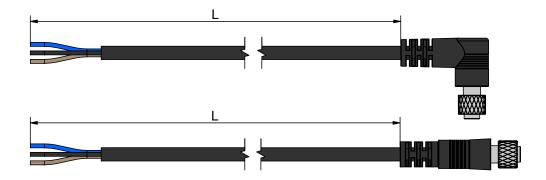
Brake cable

Connection cables between the drive and brake. Available with a straight and angled M8 connector on the motor side. Only for the motors with brake. An angled connector is always positioned towards the shaft of the motor.

STCF-B-A8-xx / STCF-B-S8-xx (for STDF drives)

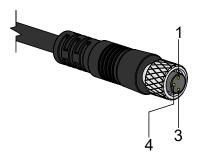


STCS-B-A8-xx / STCS-B-S8-xx (for STDL drives)



Cable pin allocation:

| Pin number | Wire colour | |
|------------|-------------|--|
| 1 | brown | |
| 3 | blue | |
| 4 | black | |



Connector dimensions

In the table below the dimensions of the connector cables in reference to the motors are presented.

| | Connector size | Straight | Angular | |
|---|----------------|----------|---------|----|
| ı | Connector size | L1 | L2 | L3 |
| | M8 | 47 | 31 | 26 |
| | M12 | 55,5 | 40 | 31 |

